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D119-796-201
Job Sheet 192077



Part No: D119-796-201

Job Qty: 1 pcs

Part Name: Aft Crosstube Installation With Step



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/15/19

Job Tracking No:

Due Date: 4/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 14394*

Note: DWG REV E IPP REV:A NEW ISSUE 14-09-05 DD VERF:JLM IPP REV:B 14.10.22 AS PER PA1 DD
VERF:JLM IPP REV:C 14.11.19 AS PER IIN REV:B DD VERF:JLM IPP REV D 15.02.13 AS PER REV C JLM
VERIFIED BY:DD IPP REV:E 15.05.13 PER REV D JLM VERIFIED BY:DD IPP REV:F 15.08.25 AS PER IIN
REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/9/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S170737

Part: D119 - 796 - 201

Job No: 192077

Serial No/Batch: S170737

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH14 - 45 - Issue 1, FAA/STC SR0350.

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					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	4/9/19	0.00 0.00	QC 4 - 28		
				QC 4 - 42		DAS
				QC 4 - 58		46
				QC 4 - 69		9-89
				QC 4 - 9		
				QC 4 - 46		
130 Packaging 3-1 - Stock - B4B	1 pcs	4/9/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		DAS
				Packaging 3 - 13 - B4B		46
				Packaging 3 - 14 - B4B		9-89
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		DAS
135 DC - 1 - B4B	1 pcs	4/9/19	0.00 0.00	DC - 1 - B4B		21 APR 09 2019
				DC - 2 - B4B		9-89
140 QC 21 - FG	1 pcs	4/9/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		DAS
				QC 21 - SA - 53		21 APR 09 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D119-796-201

135 - Photocopy bluefile & type labels per PPP D119-796-201 CHG004

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5C32A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5047244
AN5C7A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5041128
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5170446
D3672-7	Washer, Phenolic	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5131568
DP460	Scotch Weld Adhesive ep8/20	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152077
MS21043-5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5099519
MS21250-05048	Bolt (Use Ms21250-05-048)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167331(X2)
MS21920-28	Clamp	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5107736
NAS1149C0532R	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5106842
NAS1149C0563R	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5060989

S104043
X2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN5C32A	4	41	0
	AN5C7A	12	142	0
	D119-796-251	1	0	0
	D3672-7	8	937	0
	DP460	1	9	0
	MS21043-5	4	297	0
	MS21250-05048	4	0	0
	MS21920-28	2	60	0
	NAS1149C0532R	8	340	0
	NAS1149C0563R	12	106	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					